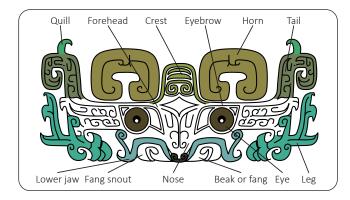
# **Design features**

The diagram below shows a symmetrical taotie design. The taotie's face has large eyes and styled fangs, horns and eyebrows. Cleverly, each side of this taotie design also represents a one-legged beast called a *gui* dragon. Both dragons are facing each other and have a large eye and curled tail. The tail is made of a square spiral shape called a thunder and cloud pattern.



## **Shang Dynasty bronzes**

During the Shang Dynasty, craftspeople used a complex technique called piece-mould casting to make highly-decorated bronze vessels and objects.

### **Piece-mould casting instructions**

- 1. Make and decorate a clay model of the bronze object to be cast.
- 2. Press clay around the model.
- 3. Cut the clay into pieces and carefully pull it away from the model. These pieces will be used as a mould. Fire the pieces of the mould so that they harden.
- 4. Put the pieces of the mould back together. Add a fired piece of clay, called a core, into the middle of the mould. This will ensure that the bronze object is hollow.
- 5. Pour molten bronze into the mould and leave it to cool and harden.
- 6. Break the mould away to reveal the bronze object.



Bronze ritual vessel, c1600–c1046 BC

## Simple casting methods

#### Silicone casting

Fill a silicone mould with plaster, glue or clay. Leave to harden, then turn the cast out to reveal the design.



#### Clay casting

Press objects into the surface of a clay slab to make a mould. Pour plaster into the mould. Leave to harden, then peel the clay mould away to reveal the cast.



#### **Paper casting**

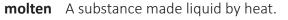
Layer and press strips of wet paper onto the mould object until fully covered. Leave to dry, then peel off the paper to reveal the cast.



### **Glossary**

bronze	A yellow-brown metal alloy of copper
	and tin.

cast	An object formed by putting a molten
	or soft material in or on a mould.



**mould** A typically hollow container, used to give shape to a molten or soft material when it cools and hardens.



